

## BAKERY PLANT, TRAILER-MOUNTED, M-1945: (BAKERY OVEN)

REFERENCE: LO10-7360-201-20-1,-2,-3,-4,-6. C9100-IL

Approved for public release; distribution is unlimited.

Intervals are based on normal operation. Reduce to compensate for abnormal operation and severe conditions. During inactive periods, sufficient lubrication must be performed for adequate preservation.

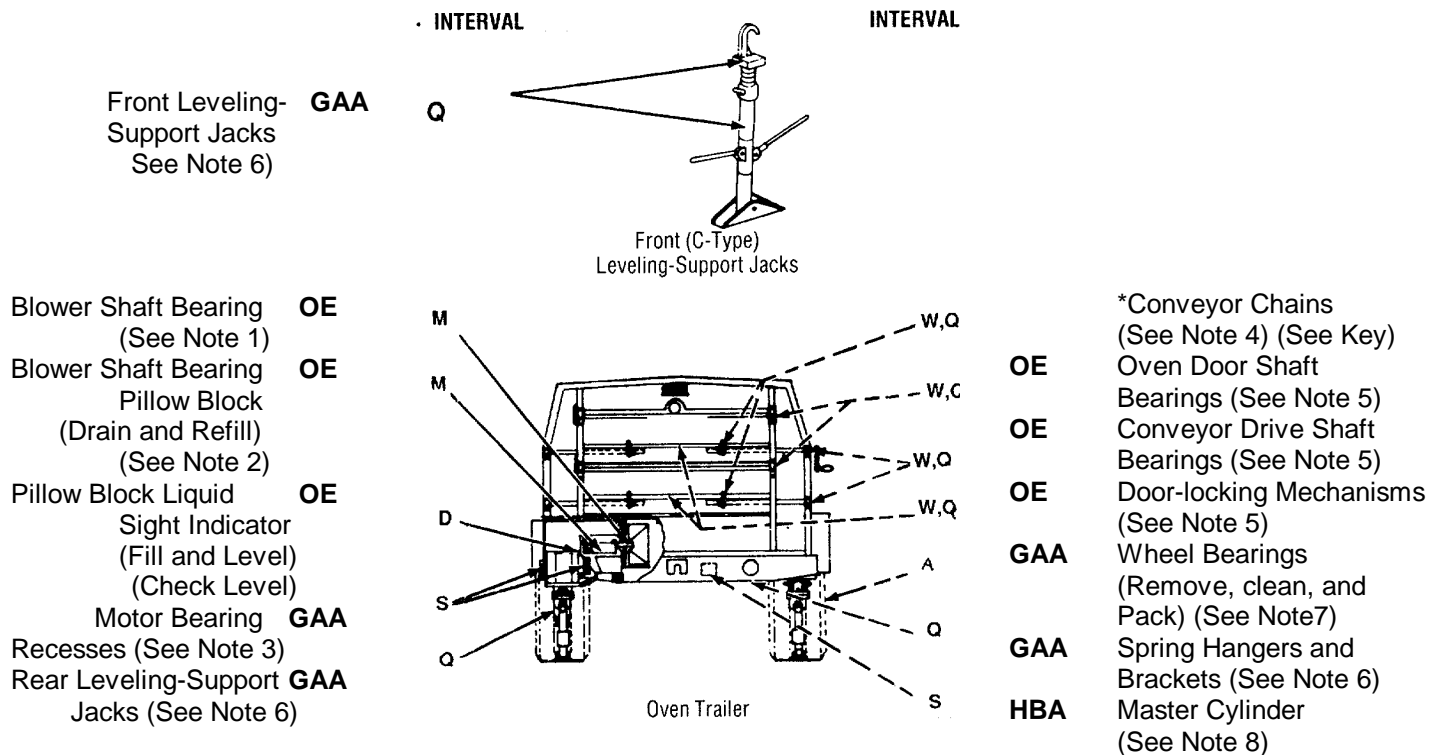
Clean fittings before lubricating.

Clean parts with SD (Solvent. drycleaning).

Dry before lubricating.

Relubricate after washing or fording

Broken arrow shafts indicate lubrication points on both sides of the equipment.



**-KEY-**

LUBRICANTS	EXPECTED TEMPERATURES	INTERVAL D-Daily
	ALL TEMPERATURES	
OE-LUBRICATING OIL, Internal Combustion Engine	OE 30 OR 9250	W-Weekly (See notes 4 and 5) M-Monthly Q-Quarterly S-Semi-annually A-Annually
GAA-GREASE, Automotive and Artillery	GAA	
HBA-BRAKE FLUID, Automotive	HBA	
*-GRAPHITE, Colloidal	MIL-L-23398	

**NOTES:**

1. BLOWER SHAFT BEARING. This bearing is lubricated by oil from pillow block oil well.

2. PILLOW BLOCK. If operated more than 12 hours a day, or if lubricant shows excessive sludge or carbonization, drain, and thoroughly flush block every month or oftener. Drain plug is located on left side of block, near sheave. Refill to full mark on liquid sight indicator.

3. MOTOR BEARING RECESSES. Semiannually add GAA grease sparingly to seal out moisture.

4. CONVEYOR CHAINS. Every 5 days lubricate when unit is in continuous use (and after operation). and quarterly when use is less than once every 7 days. Lubricate chains lightly with colloidal graphite.

5. OIL CAN POINTS. Weekly when unit is in continuous use clean and lightly lubricate oven door shaft bearings, conveyor drive shaft bearings, and door- locking mechanisms with OE. Lubricate quarterly when use is less than once every 7 days.

6. LUBRICATE. Quarterly.

7. WHEEL BEARINGS. Annually remove, clean, and pack.

8. MASTER CYLINDER. Semiannually check fluid level. Fill to 1/2 inch from top.

Copy of this Lubrication Order will remain with the equipment at all times: instructions contained herein are mandatory

**By Order of the Secretary of the Army:**

**CARL, E. VUONO**  
*General, United States Army*  
*Chief of Staff*

**Official:**

**THOMAS F. SIKORA**  
*Brigadier General, United States Army*  
*The Adjutant General*

**DISTRIBUTION:**

To be distributed in accordance with DA form 12-25E, (Qty rqr blk no. 4073).

P I N : 011970/000

RECOMMENDED CHANGES TO EQUIPMENT TECHNICAL PUBLICATIONS



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