# L010-7360-201-20-5

(Supersedes L010-7360-201-20-5, 4 Feb 66)

### BAKERY PLANT, TRAILER-MOUNTED, M-1945: (BAKERY OVEN)

REFERENCE: LO10-7360-201-20-1,-2,-3,-4,-6. C9100-IL

Approved for public release; distribution is unlimited.

Intervals are based on normal operation. Reduce to compensate for abnormal operation and severe conditions During inactive periods, sufficient lubrication must be performed for adequate preservation.

Clean fittings before lubricating.

Clean parts with SD (Solvent. drycleaning).

Dry before lubricating.

Relubricate after washing or fording

Broken arrow shafts indicate lubrication points on both sides of the equipment.

OE

OE

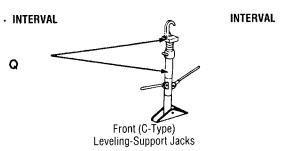
OE

GAA

**GAA** 

**HBA** 

Front Leveling-Support Jacks See Note 6)



(See Note 1)
Blower Shaft Bearing
Pillow Block
(Drain and Refill)
(See Note 2)
Pillow Block Liquid
Sight Indicator
(Fill and Level)

Blower Shaft Bearing

Motor Bearing GAA
Recesses (See Note 3)
Rear Leveling-Support GAA
Jacks (See Note 6)

(Check Level)

W,Q
W,Q
W,Q
A
Oven Trailer

\*Conveyor Chains
(See Note 4) (See Key)
Oven Door Shaft
Bearings (See Note 5)
Conveyor Drive Shaft
Bearings (See Note 5)
Door-locking Mechanisms
(See Note 5)
Wheel Bearings
(Remove, clean, and
Pack) (See Note7)
Spring Hangers and
Brackets (See Note 6)

Master Cylinder

(See Note 8)

-KEY-

	EXPECTED TEMPERATURES	
		INTERVAL
LUBRICANTS	ALL TEMPERATURES	D-Daily
OE-LUBRICATING OIL, Internal	<b>OE</b> 30	W-Weekly
Combustion Engine	OR	(See notes 4
_	9250	and 5)
		M-Monthly
GAA-GREASE, Automotive	GAA	Q-Quarterly
and Artillery		S-Semi-
HBA-BRAKE FLUID, Automotive	НВА	annually
*-GRAPHITE, Colloidal	MIL-L-23398	A-Annually

#### NOTES:

- by oil from pillow block oil well.
- 2. PILLOW BLOCK. If operated more than 12 hours a day, or if lubricant shows excessive sludge or carbonization, drain, and thoroughly flush block every month or oftener. Drain plug is located on left side of block, near sheave. Refill to full mark on liquid sight indicator.
- 3. MOTOR BEARING RECESSES. Semiannually add GAA grease sparingly to seal out moisture.
- 4. CONVEYOR CHAINS. Every 5 days lubricate when unit is in continuous use (and after operation). and quarterly when use is less than once every 7 days. Lubricate chains lightly with colloidal graphite.
- 5. OIL CAN POINTS. Weekly when unit is in continuous use clean and lightly lubricate oven door shaft bearings, conveyor drive shaft bearings, and door- locking mechanisms with OE. Lubricate quarterly when use is less Official: than once every 7 days.
- 6. LUBRICATE. Quarterly.

- 1. BLOWER SHAFT BEARING. This bearing is lubricated 7. WHEEL BEARINGS. Annually remove, clean, and pack.
  - 8. MASTER CYLINDER. Semiannually check fluid level. Fill to 1/2 inch from top.

Copy of this Lubrication Order will remain with the equipment at all times: instructions contained herein are mandatory

By Order of the Secretary of the Army:

CARL, E. VUONO General, United States Army Chief of Staff

#### THOMAS F. SIKORA

Brigadier General, United States Army The Adjutant General

#### **DISTRIBUTION:**

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